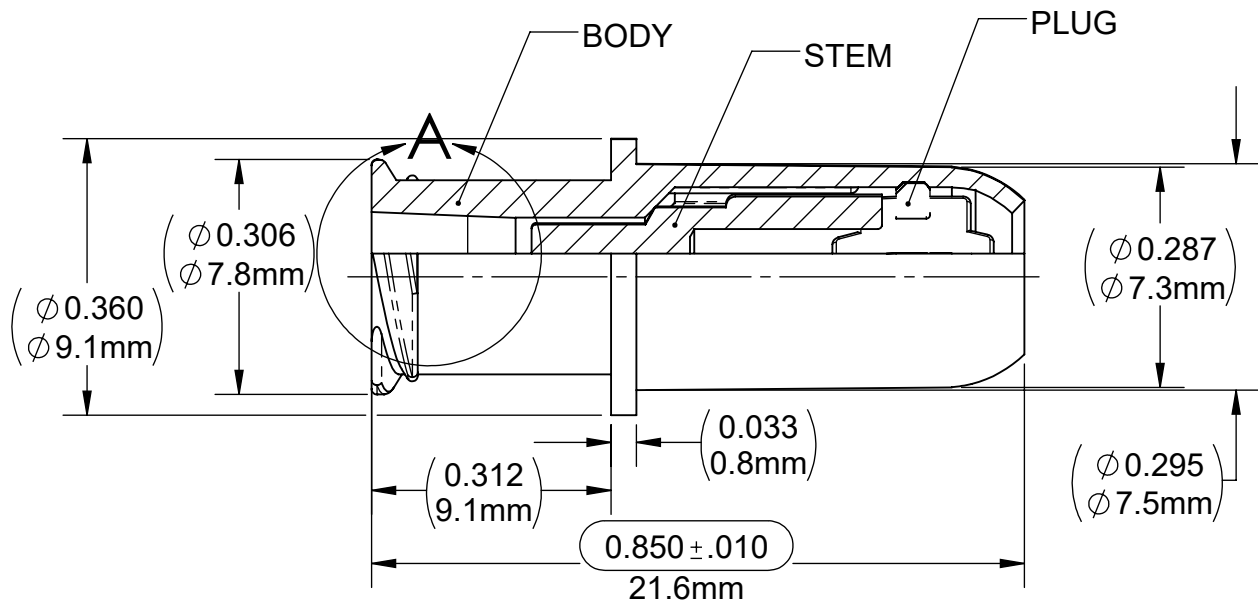
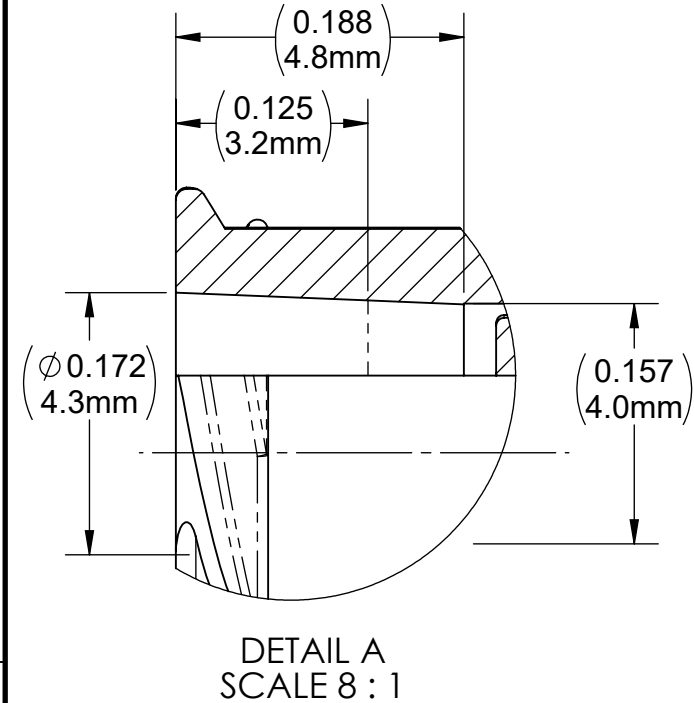


DRAWING NO. C247021001	REV F	Customer Drawing	REVISION HISTORY			
			REV	DESCRIPTION (ECO)	DATE	APPROVED
			E	ADD REF. DIMENSION (Ø.287) TO TAPER END OF VALVE	08/17/19	AK
			F	UPDATE ISO NOTE 4. ECO 10762	10/14/20	SR



NOTES:

1. CRITICAL DIMENSIONS ARE CIRCLED AND SUBJECT TO INSPECTION.
2. DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY.
3. ALL DIMENSIONS ARE IN INCHES WITH NOMINAL IN METRIC BELOW.
4. LUER COMPATIBLE WITH ISO 594-2, AND ISO 80369-7.

QUALITY CRITERIA:


O.D. FLASH 0.015 MAX. (0.4mm)

GATE VESTIGE 0.01 MAX. (0.3mm)

EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm² MAX. NO MORE THAN 3 PER PART.

MOLDED PARTS:
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

PROPRIETARY AND CONFIDENTIAL
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DRAWN BY DMC		DATE 12/17/09	HR® Halkey-Roberts®			
APPROVED BY		DATE				
MATERIAL ERROR!:Material		TITLE LUER LOCK VALVE				
FINISH ERROR!:Finish						
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005		THIRD ANGLE PROJECTION 		SIZE A	DRAWING NO. C247021001	REV F
				SCALE 1:1	DO NOT SCALE DRAWING	SHEET 1 OF 2

BILL OF MATERIAL:

BODY:
H0500HN POLYPROPYLENE CLEAR

STEM:
CLS2600HR SILICONE
WITH K71008 COLORANT BLACK

PLUG:
H0500HN POLYPROPYLENE

MOLDED PARTS:

GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

PROPRIETARY AND CONFIDENTIAL

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DRAWN BY

DMC

DATE

12/17/09

APPROVED BY

DATE

MATERIAL

FINISH

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES

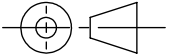
TOLERANCES:

ANGULAR: $\pm 1^\circ$

TWO PLACE DECIMAL $\pm .01$

THREE PLACE DECIMAL $\pm .005$

THIRD ANGLE PROJECTION



HR® Halkey-Roberts®

TITLE

LUER LOCK VALVE

SIZE

A

DRAWING NO.

C247021001

REV

F

SCALE

1:1

DO NOT SCALE DRAWING

SHEET

2 OF 2